

5/22

DART AEROSPACE LTD		Work Order:	23455
Description: Strut		Part Number:	D3350-041
Dwg: D3350 Rev. A		Qty:	2 8
Page 1 of 1			

Permanent Change

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	JH	05.05.30	4																				
2	MV	Cut blank: 0.750" x 0.750" x 15.00" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B0.750x00.750) Identify for D3350-1 Batch: 171036	JH	05.05.31	8																				
3	MV	Machine D3350-1 as per Folio FA496 and Dwg D3350 Identify as D3350-1	JH	05.05.31	8																				
4	QC2	Inspect parts as they come off the CNC machine	JH	05.05.31	8																				
5	QC8	Second check	SD	05.05.31	8																				
6	MV	Deburr and Tumble	JH	05.05.31	8																				
7	QC5	Inspect work to Step 6	JH	05.06.01	8																				
8	FP	Acid etch and Alodine as per QSI 005 4.1	ML	05.06.01	8																				
9 12b	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	ML	05.06.01	8																				
10 12c	QC3	Inspect Powder Coat	JB	05.06.02	2																				
11	GA	Assemble as per Dwg D3350. Pick: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2324-5</td> <td>Strap</td> <td>1521545</td> </tr> <tr> <td>2</td> <td>AN3-12A</td> <td>Bolt</td> <td>115387</td> </tr> <tr> <td>2</td> <td>AN960JD10</td> <td>Washer</td> <td>116895</td> </tr> <tr> <td>2</td> <td>MS21042L3</td> <td>Nut (or -3)</td> <td>115924</td> </tr> </tbody> </table> Identify as D3350-041 and batch number using a fine point permanent marker	Qty	Part Number	Description	Batch	2	D2324-5	Strap	1521545	2	AN3-12A	Bolt	115387	2	AN960JD10	Washer	116895	2	MS21042L3	Nut (or -3)	115924	JB	05/06-01	2
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12a	QC5	Inspect work to Step 11	JB	05.06.02	2																				
13	ST	Identify and Stock	CL	05/06/02	2																				
14	AC	Cost / part: 17.41	SG	05.06.03	2																				
15	DC	Close W/O 17.41 Inspect Level 21	JH	05.06.08	2																				

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	JH

PRB

RELEASED
05.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-06-09	9	powder coat is supposed to be after assy	<i>[Signature]</i>	change 1 prp. re powder coat after assy	<i>[Signature]</i>	05-08-02	<i>[Signature]</i>	<i>[Signature]</i>

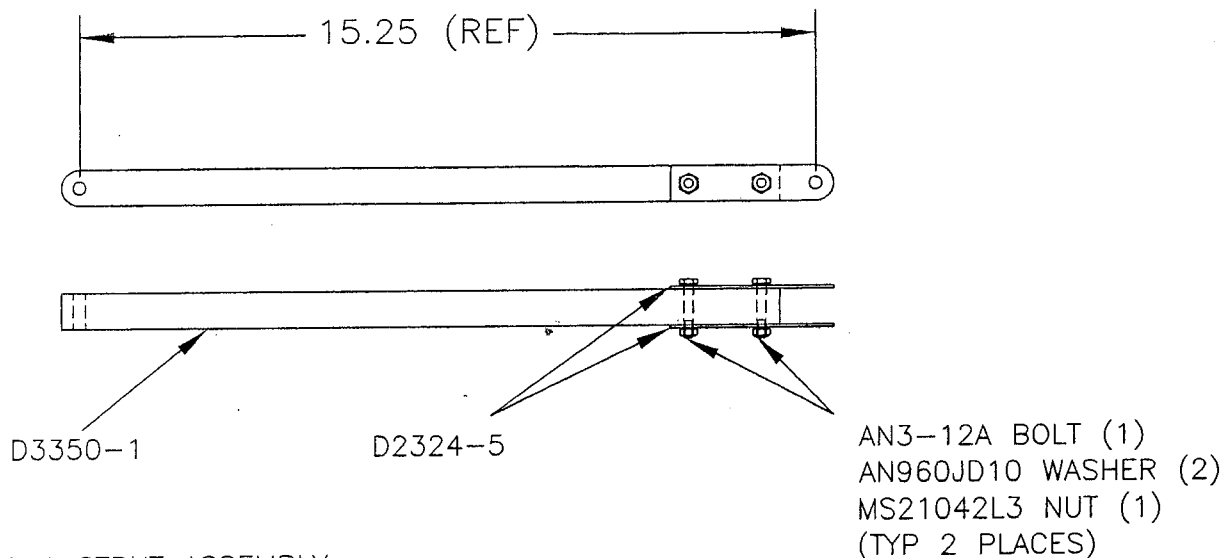
Part No: D3350-041 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/06/08

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

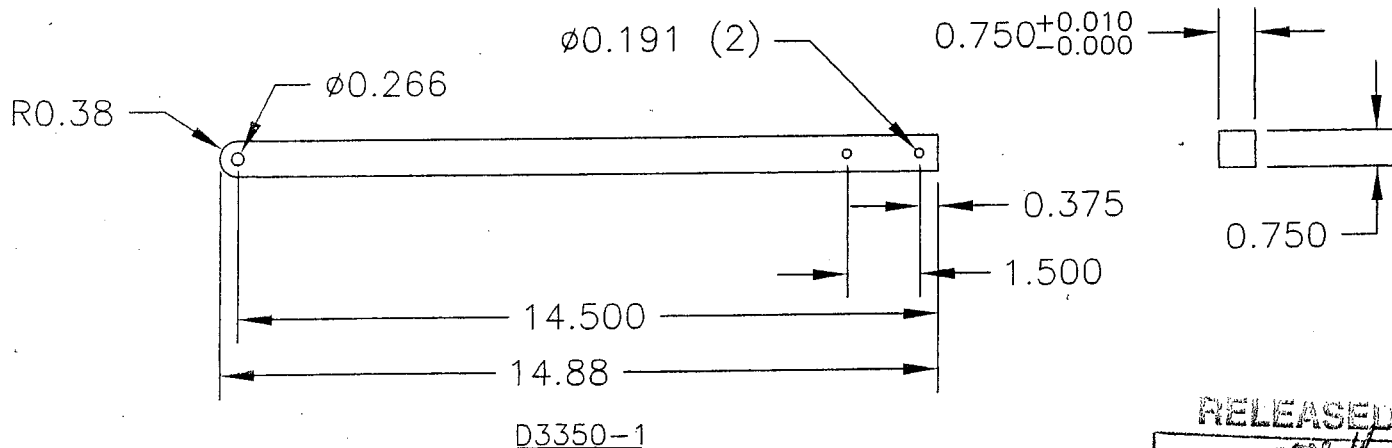


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3350	REV. A SHEET 1 OF 1
DATE 04.11.12		TITLE STRUT	SCALE 1:4
A	04.11.12	NEW ISSUE	



D3350-041 STRUT ASSEMBLY

1) IDENTIFY WITH DART P/N D3350-041 USING FINE POINT PERMANENT INK MARKER



D3350-1

- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75
(REF DART SPEC. M6061T6B0.750X00.750)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

RELEASED

04-2008-11

TURN TO
ENTERING

FILED COPY

AMENDMENT

NOTICE

ORDER

23455

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